

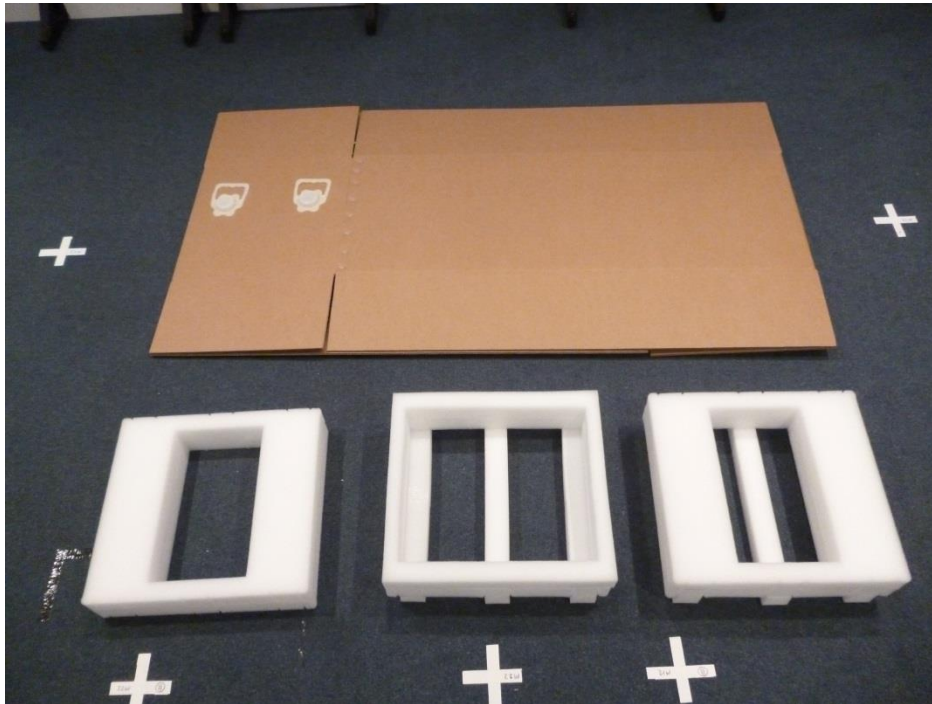
CONCEPT 500 INSTRUCTIONS FOR SLIM LINE PACKAGING

REVISION	0	DATE	21/08/17	PREPARED BY	Yanis Kheddouci
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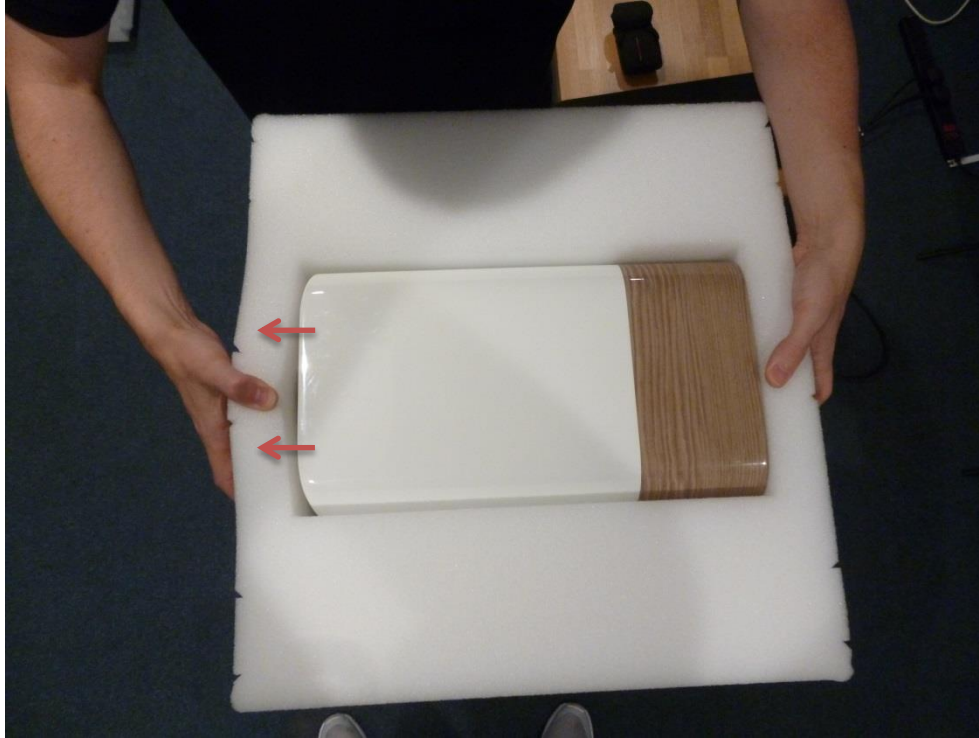
PREPARATION

1. Make sure you have all the necessary parts in the packaging design.
 - X1 Cardboard packaging
 - X3 Foam supports



ASSEMBLY

1. Gently push foam support down to the middle of the speaker. Hold front foam away from drivers to prevent damage.

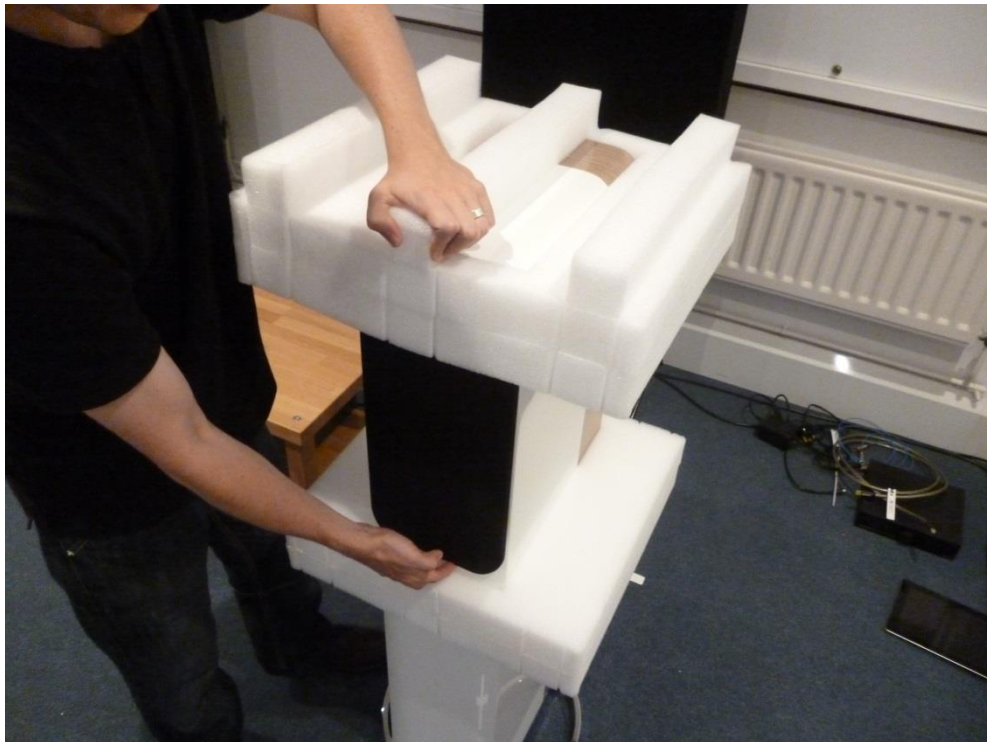


2. Place grill over drivers so it is flush against the sides and top of the speaker.

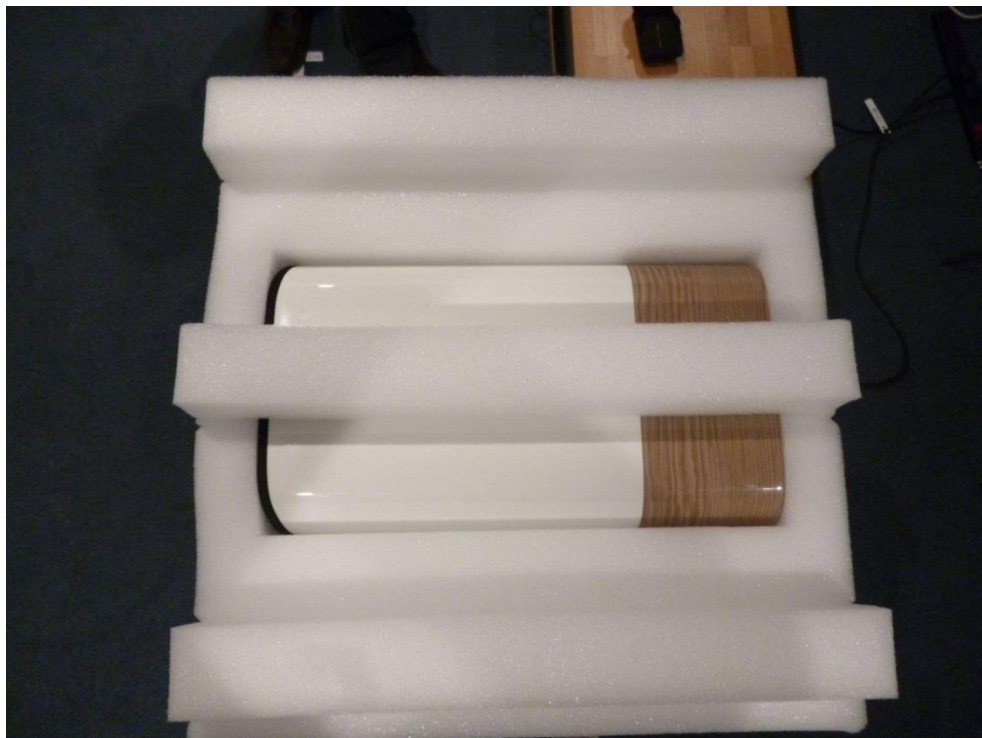


3. Place top foam over the top of the speaker whilst holding the grill in position to prevent sliding.





4. Make sure grill sits fully inside foam, aligned with the top surface of the speaker.



5. Make sure the metal base is securely placed onto the base foam. Thick part of foam at the front of the speaker.



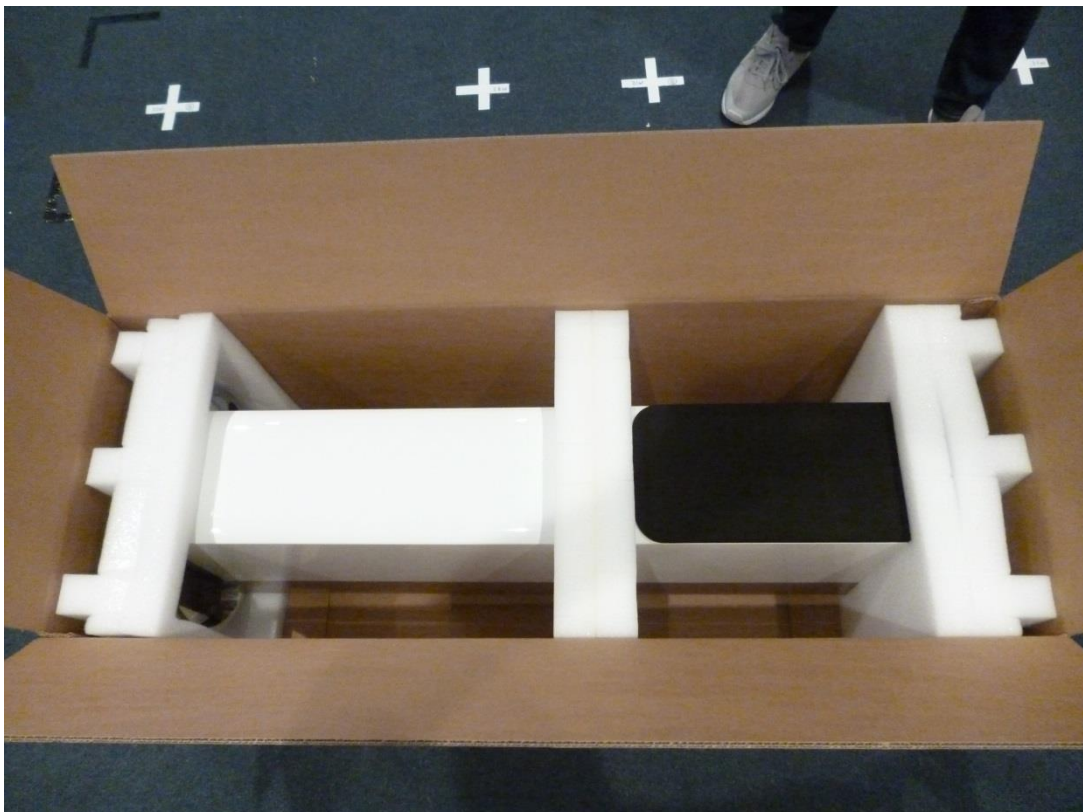
6. Tip the speaker backwards so the drivers face upwards. Grip the body of the speaker as shown. This is a 2 person lift.



7. Push foam base against metal base to keep in position and gently place product into cardboard packaging. Ensure speaker is face up.



8. Product should be assembled in cardboard packaging as shown below.



9. Tape up box neatly so it can be dissembled again.



10. Print and tape at least 2 'THIS WAY UP' signs and two 'DO NOT STACK' signs onto the box before the box is moved.



END